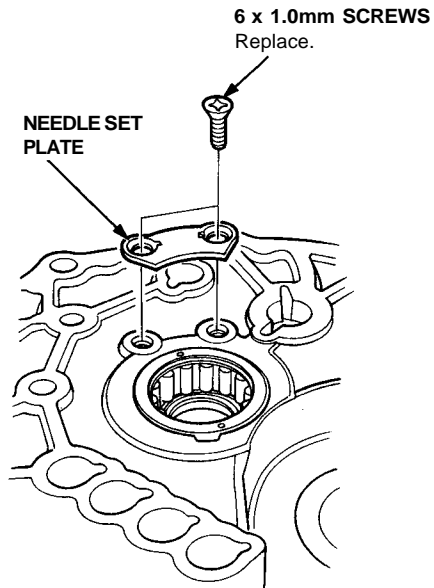


Mainshaft Bearing (Clutch Housing)

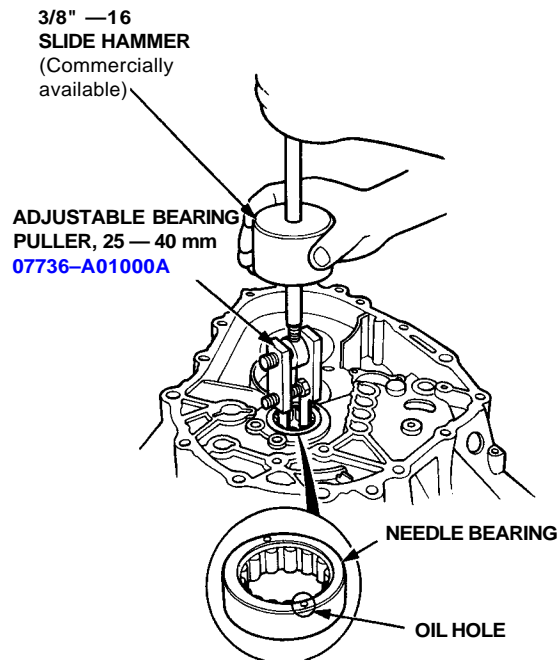
Replacement

NOTE: If replacement is required, always replace the bearing and inner race as a set.

1. Remove the needle set plate.



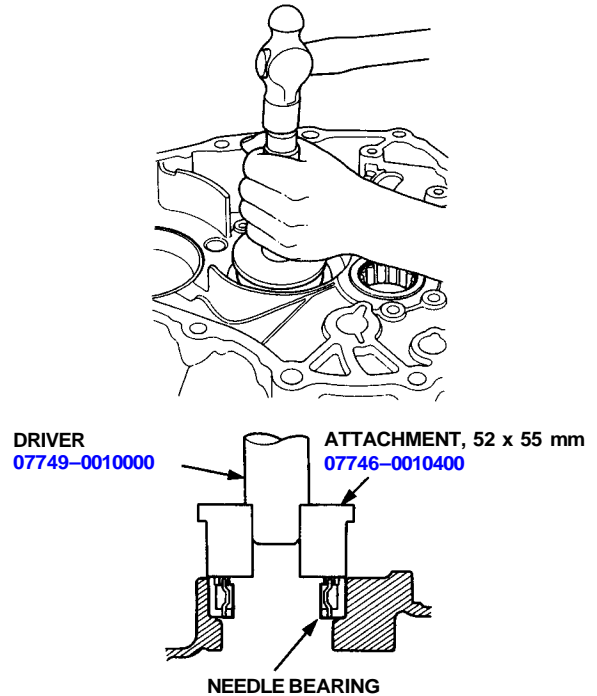
2. Remove the needle bearing using the special tool as shown.



3. Position the new needle bearing in the bore of the clutch housing.

NOTE: Position the needle bearing with the oil hole facing up.

4. Drive the needle bearing using the special tools as shown.



5. Install the needle set plate and stake the screw heads in the groove in the needle set plate.

